

**AMENDMENTS TO THE CLAIMS WITH MARKINGS TO SHOW CHANGES
MADE, AND LISTING OF ALL CLAIMS WITH PROPER IDENTIFIERS**

1. (Currently amended) A [[Calibration]] calibration device for calibrating extruded continuous profiles, in particular tubes, comprising:

a plurality of segment rings which are disposed behind one another and include individual segments ~~(18, 18', 18'')~~ and whose inner surface jointly define a calibrating opening, wherein segments ~~(18, 18', 18'')~~ disposed behind one another are combined to a segment block [[(16)]], and the individual segments ~~(18, 18', 18'')~~ of each segment block [[(16)]] are arranged on a support structure [[(30, 30')]],

a housing for receiving the segment blocks ~~(16)~~ are received in substantial circular manner ~~in a housing (12, 14)~~ such that axially adjacent segments ~~(18, 18', 18'')~~ partially overlap in each position in circumferential direction, and

at least one mounting and operating device connected to each support structure ~~(30, 30')~~ is connected with at least one mounting and operating device (20, 20') which restrains to restrain the individual segment blocks [[(16)]], associated to a respective support structure [[(30, 30')]], in the housing [[(12, 14)]], and enables to enable an adjustment of each individual segment block [[(16)]] in radial direction, ~~characterized in that~~ wherein each mounting and operating device ~~(20, 20')~~ is made of two parts, wherein with a first part ~~(42, 60)~~ is connected with the support structure [[(30, 30')]], and a second part ~~(40, 62)~~ is received in the housing [[(12, 14)]], and wherein both parts of the mounting and operating device are detachably connected with one another ~~in a separable manner~~.

2. (Currently amended) The Calibration calibration device according to claim 1, ~~characterized in that~~ wherein the mounting and operating device ~~[[(20, 20')]]~~ is constructed as spindle drive ~~[, wherein]]~~ which includes a spindle ~~(20, 20')~~ with having an outer thread portion being and arranged on the support structure ~~(30, 30')~~, and a gear nut interacting with the outer thread portion ~~interacts with a gear nut (22) which is and~~ rotatably driven via a further drive element, ~~and wherein the said spindle (20, 20') is being~~ made of two parts, with a first part ~~(42, 60)~~ which is connected to the support structure ~~[[(30, 30')]]~~, and a second part ~~(40, 62)~~ which includes formed with the outer thread portion.
3. (Currently amended) The Calibration calibration device according to claim 2, ~~characterized in that~~ wherein the second part ~~[[(40)]]~~ of the spindle ~~[,]]~~ is received in the housing ~~[[(12, 14), is]]~~ and configured in the form of a rod provided with ~~[[an]]~~ said outer thread portion.
4. (Currently amended) The Calibration calibration device according to claim 2 ~~or 3~~, ~~characterized in that~~ wherein the support structure ~~[[(30, 30')]]~~ for the ~~individual~~ segments ~~[[(18, 18', 18'')]]~~ of a segment block ~~[[(16)]]~~ includes at least one rod ~~[[(52, 54)]]~~ on which the ~~individual~~ segments ~~[[(18, 18', 18'')]]~~ are lined up, ~~and the said rod (52, 54) is received in a bore~~ ~~[[(46)]]~~ of the first part of the spindle ~~[[(42, 60)]]~~.
5. (Currently amended) The Calibration calibration device ~~according to one of the claims claim 2 to 4~~, ~~characterized in that~~ further comprising a second said spindle, wherein the two spindles (20, 20') are provided which are disposed on the support structure ~~[[(16)]]~~ in axially offset relationship.

6. (Currently amended) The Calibration calibration device according to claim 2, ~~characterized in that~~ wherein the spindle ~~[(20')]~~ includes a first spindle mounting ~~[(60)]~~ and a spindle rod, wherein the spindle mounting ~~[(60)]~~ is connected to the support structure and the spindle rod is received at substantial precision fit in a spindle sleeve ~~[(62)]~~ provided with an outer thread, and wherein ~~[[the spindle rod,]]~~ the spindle mounting ~~[(60)]~~ and the spindle sleeve ~~[(62)]~~ are securable relative to one another.

7. (Currently amended) The Calibration calibration device according to claim 6, ~~characterized in that a thread is provided on the end of~~ wherein the spindle rod has ~~an~~ a threaded end in opposition to the support structure ~~[(30, 30')]~~, ~~and the said spindle sleeve (62) is securable in relation to the spindle rod by threadably engaging a nut [(64)] upon the thread~~ threaded end of the spindle rod.